



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.2900E

Job Sheet 168017



5077457

Part No: 646.2900E

Job Qty: 504 ft

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 5/30/18

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft	504 ft		5/30/18	0.00	0.00	Purchasing		JUN 04 2018
110	Packaging	504 pcs		5/30/18	0.00	0.00	Packaging2		JUN 04 2018
120	QC	504 pcs		5/30/18	0.00	0.00	QC6		JUN 04 2018
130	Packaging	504 pcs		5/30/18	0.00	0.00	Packaging3		JUN 04 2018
140	QC21-SA FT	504 ft		5/30/18	0.00	0.00	QC21		JUN 07 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

038355 MAR 09 2018

DAS 13 21 9-89 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.2900P	Deflector	504 ft (1 ea)	100-Purchasing - Ft	

Job Allocations

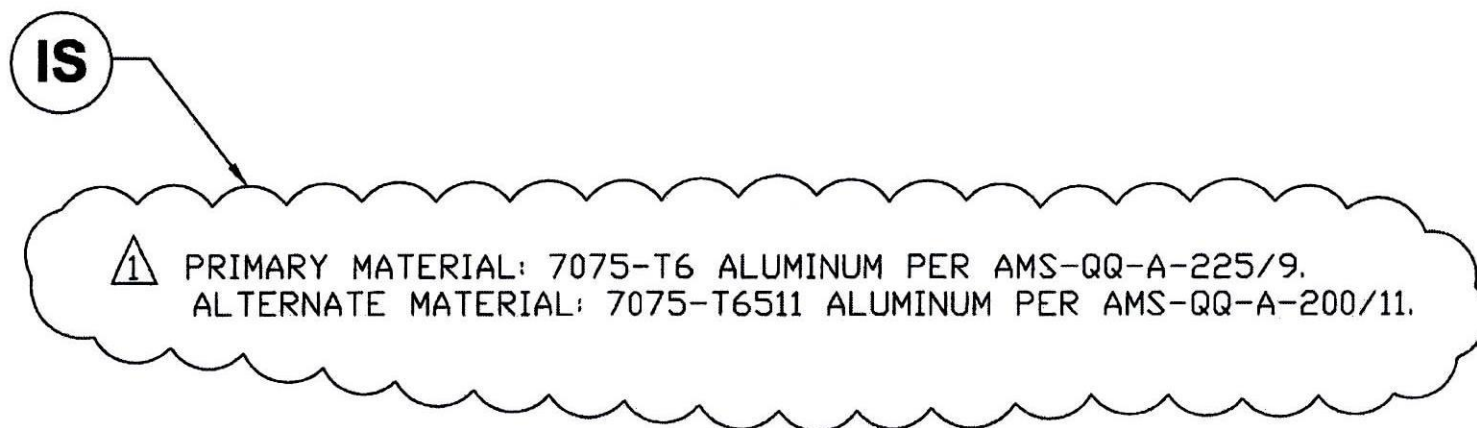
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	646.2900P	504	0	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 1:16 PM dart.lavoie.chantal

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03694				SHEET 1 OF 1	
	DWG NO. 646.2900	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG. ☐ INC. ☒ UNINC.	
	DWG TITLE: DEFLECTOR					
	APPROVED BY: ENGR <i>JKL</i>	MFG <i>Don Baker</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-002	



SHEET 1, ZONE A2 IS:

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168017

DAS
30
9-89

NOV 13 2017

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:					CHANGE CATEGORY	DER REVIEW REQUIRED
☐ RFMS ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ BOM					☐ MAJOR ☒ MINOR	☐ YES ☒ NO

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause		FAULT CATEGORY									
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE 03207				SHEET 1 OF 1	
	DWG NO. 646.2900		REV: N/C	PREPARED BY PB	DATE: 08/29/11	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: DEFLECTOR					
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: ADDED ALTERNATE BASE MATERIAL				

SHEET 1, ZONE A2, NOTE 1 IS:

NOTES:

1

MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9 OR AMS-QQ-A-250/12

2

FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION	
DOCUMENTS EFFECTED:				☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ BOM	CHANGE CATEGORY ☐ MAJOR ☒ MINOR	DER REVIEW REQUIRED ☐ YES ☒ NO	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

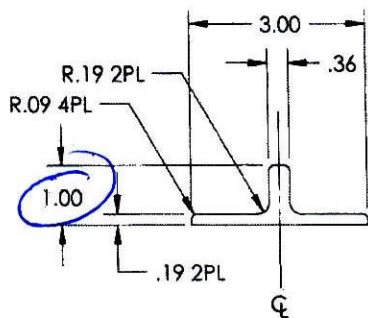
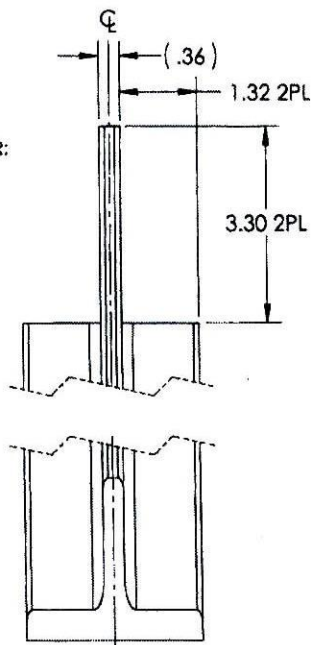
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						

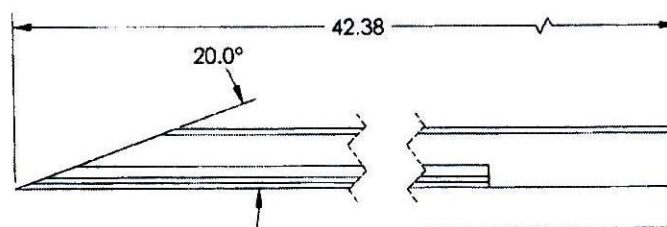
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
APICAL INDUSTRIES ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED

NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



646.2910



UNINCORPORATED ECN(s)

03207, 031094,

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
		646.2910	DEFLECTOR		
PARTS LIST					
NEXT ASSY (S)			APICAL INDUSTRIES		
646.4000			2608 TEMPLE HEIGHTS DR.		
			OCEANSIDE, CA. 92056-3512 (760)724-5300		
			DEFLECTOR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACES DECIMAL: ±.005 1 PLACE DECIMAL: ±.010 ANGLES: ± 5°			REV: 07M26 DWG NO: 646.2900 REV: N/C		
			SCALE: NONE SHEET 1 OF 1		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																															
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 646.2900
 DATE: JUN 01 2018

PO / BATCH NO.: 038355/5077456

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 564'
 QUANTITY INSPECTED: 564'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00
 THICKNESS RECEIVED: 1.00
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	<u>AMS-QQ-A-200/11</u>
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	<u>Lot# A783086</u>
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> DATE: <u>11 JUN 01 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SHIPPER NO. 534973-1	UACPART NO. 66767
--------------------------------	----------------------

UNIVERSAL ALLOY CORPORATION
 2871 JOHN BALL WAY, P.O. BOX 6316, ANAHEIM, CA USA 92816-6316
 (714) 630-7200 (800) 331-7772 FAX (714) 630-7207

PRODUCTION LOTS A783086

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DART AEROSPACE LTD
 1270 ABERDEEN ST
 ZIP CODE K6A 1K7
 HAWKESBURY, ONTARIO CN, K6A 1K7

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DART AEROSPACE LTD
 1270 ABERDEEN
 ZIP CODE K6A 1K7
 HAWKESBURY, ONTARIO CN, K6A 1K7

32/320

CUSTOMER'S P.O. NO. PO038355 item 1	ORDER PLACED BY CHANTAL LAVOIE	CUSTOMER'S PART NUMBER 646.2900-EXT 646.2900P ALUMINUM EXTRUSION
TERMS NET 60	ALLOY 7075 T6511	SPECIFICATION NO. AMS-QQ-A-200/11 REV. A
SHIP VIA R&L CARRIERS	ECCN#	DATE SHIPPED 5/23/2018
FREIGHT CHARGES PREPAID ☒ COLLECT ☐		SHIPMENT PARTIAL ☐ COMPLETE ☒
		CERTIFICATIONS ATTACHED ☒ TO FOLLOW ☐

QUANTITY SHIPPED

FEET 564	PIECES X LENGTH 47 X 144.	NET PER PC 12.89	NET POUNDS 606	GROSS POUNDS 669	BOX 1 bundle of 2 fiber board with plywood caps boxes
RECEIVED BY X			DATE	TIME	

UNIVERSAL ALLOY CORPORATION ACCEPTS NO RESPONSIBILITY FOR ERROR IN SHIPMENT IF YOU FAIL TO NOTIFY US WITHIN 3 DAYS OF RECEIPT. NO REJECTED MATERIAL WILL BE ACCEPTED FOR CREDIT OR REPLACEMENT AFTER 30 DAYS FROM DATE OF RECEIPT.

THIS SUPPLIER HAS BEEN DELEGATED BOEING INSPECTION AUTHORITY FOR ALL PARTS MANUFACTURED UNDER CONTRACT WITH THE BOEING COMPANY

SHIPPER NO. 534973-1	UACPART NO. 66767
--------------------------------	----------------------

UNIVERSAL ALLOY CORPORATION
 2871 JOHN BALL WAY, P.O. BOX 6316, ANAHEIM, CA USA 92816-6316
 (714) 630-7200 (800) 331-7772 FAX (714) 630-7207

PRODUCTION LOTS A783086

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DART AEROSPACE LTD
 1270 ABERDEEN ST
 ZIP CODE K6A 1K7
 HAWKESBURY, ONTARIO CN, K6A 1K7

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DART AEROSPACE LTD
 1270 ABERDEEN
 ZIP CODE K6A 1K7
 HAWKESBURY, ONTARIO CN, K6A 1K7

32/320

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TERMS NET 60	ALLOY 7075 T6511	SPECIFICATION NO. AMS-QQ-A-200/11 REV. A
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**EXTRUSION MILL CERTIFICATE OF CONFORMANCE**

Inspection & Test Report

Page 1 / 1

Customer	DART AEROSPACE LTD, 1270 ABERDEEN ST, ZIP CODE K6A 1K7		
Certificate Date	05/22/2018	Purchase Order	PO038355 / 1
Material	7075	Order Number	534973
Temper	T6511	Part Number	646.2900-EXT Rev. N/C / 646.2900P
Specification(s)	AMS-QQ-A-200/11 REV. A		

Chemical Composition Limits		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others	
										Each	Total
*Remainder aluminium	Min	0.0	0.0	1.2	0.0	2.1	0.18	5.1	0.0		
	Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15

Tensile Test Results				UTS	TYS	Elongation
Lot No.	Temper	Orient.	Location	ksi	ksi	%
A783086	T6511	L	Rear	91.9	83.3	13.5

Additional Information

This is to certify that material applied to the above order covered by this test report has been inspected in accordance with the specifications and drawing forming a part of this order and complies with the contract. Representative material has been tested and found to meet the applicable requirements. Further shown are the composition limits and laboratory test results. Documentation verifying conformance to these requirements is on file and available for review.

UNIVERSAL ALLOY CORPORATION
2871 John Ball Way
Anaheim, CA 92806

Mike Simon
Mike Simon Metallurgical Lab Supervisor
QUALITY ASSURANCE DEPARTMENT



Lab Approval



783086T04

COUNTRY OF MELT & MANUFACTURE - U.S.A.
Rev. 04/18/2016



**North American Free Trade Agreement
CERTIFICATE OF ORIGIN**
(Instructions Attached)

Please Print or Type

1 Exporter's Name and Address: Universal Alloy Corporation 2872 E. La Palma Ave. Anaheim, CA 92806 Tax Identification Number: 95-2146793	2 Blanket Period: From <table border="1" style="font-family: monospace; font-size: 0.8em;">DDMMYY 010118</table> To <table border="1" style="font-family: monospace; font-size: 0.8em;">DDMMYY 311218</table>
3 Producer's Name and Address: Universal Alloy Corporation 2872 E. La Palma Ave. Anaheim, CA 92806 Tax Identification Number: 95-2146793	4 Importer's Name and Address: DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ONTARIO CANADA, K6A 1K7 Tax Identification Number:

5 Description of Good(s)	6 HS Tariff Classification Number	7 Preference Criterion	8 Producer	9 Net Cost	10 Country of Origin
ALUMINUM EXTRUSIONS	7604.29	B	Yes	\$ 4382.28	USA

11 I certify that: - the information on this document is true and accurate and I assume the responsibility for proving such representations. I understand that I am liable for any false statements or material omissions made on or in connection with this document; - I agree to maintain, and present upon request, documentation necessary to support this Certificate, and to inform, in writing, all persons to whom the Certificate was given of any changes that would affect the accuracy or validity of this Certificate; - the goods originated in the territory of one or more of the Parties, and comply with the origin requirements specified for those goods in the North American Free Trade Agreement, and unless specifically exempted in Article 411 or Annex 401, there has been no further production or any other operation outside the territories of the Parties; and - this Certificate consists _____ pages, including all attachments.
--

Authorized Signature:	Company: Universal Alloy Corporation			
Name: Reve Maldonado	Title: Shipping Supervisor			
Date (DD/MM/YY): <table border="1" style="font-family: monospace; font-size: 0.8em;"> <tr><td> </td><td> </td><td> </td></tr> </table>				Telephone: 714-630-7200
FAX: 714-630-1918				

UAC UNIVERSAL ALLOY CORPORATION

A COMPANY OF MONTANA TECH COMPONENTS AG

Invoice Number: 855579

2871 John Ball Way
Anaheim, California 92806-0316
714.630.7200 - 800.331.7772 - Fax 714.630.7207

Please Remit To:

Universal Alloy Corporation
P.O. Box 732418
Dallas, TX 75373-2418

Please Send All Correspondence to: 180 Lamar Haley Pkwy. Canton, GA 30114

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN
ZIP CODE K6A 1K7
HAWKESBURY, ONTARIO, CN K6A 1K7

Shipped To:

DART AEROSPACE LTD
1270 ABERDEEN ST
ZIP CODE K6A 1K7
HAWKESBURY, ONTARIO, CN K6A 1K7

32/320

02/02

Date 5/23/2018	Shipped Via BEST WAY	Shipper No. 534973-1	Date Shipped 5/23/2018	Terms NET 60
Purchase Order Number PO038355 1		Part Number 646.2900-EXT Rev N/C 646.2900P		Die Number 7B1443
QUANTITY	DESCRIPTION		UNIT PRICE	AMOUNT
564.000	ALUMINUM EXTRUSION		7.770/FT	\$4,382.28
NO REJECTED MATERIAL WILL BE ACCEPTED FOR CREDIT OR REPLACEMENT AFTER 30 DAYS FROM DATE OF RECEIPT. UNIVERSAL ALLOY CORP. ACCEPTS VISA, MASTERCARD, AND AMERICAN EXPRESS.				\$4,382.28

TOTAL
U.S. Dollars

CUSTOMER COPY

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03694				SHEET 1 OF 1	
	DWG NO. 646.2900	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG ☐ INC. ☒ UNING.	
	DWG TITLE: DEFLECTOR					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: ADDED ALTERNATE MATERIAL.			ECR: D-12-002	



SHEET 1, ZONE A2 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:					CHANGE CATEGORY	DER REVIEW REQUIRED
☐ RFMS ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ BOM					☐ MAJOR ☒ MINOR	☐ YES ☒ NO

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE 03207		SHEET 1 OF 1	
DWG NO. 646.2900	REV: N/C	PREPARED BY PB	DATE: 08/29/11
DWG TITLE: DEFLECTOR			
APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>
REASON: ADDED ALTERNATE BASE MATERIAL			EFF: CURRENT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE			

SHEET 1, ZONE A2, NOTE 1 IS:

NOTES:

1

MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9 OR AMS-QQ-A-250/12

2

FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120

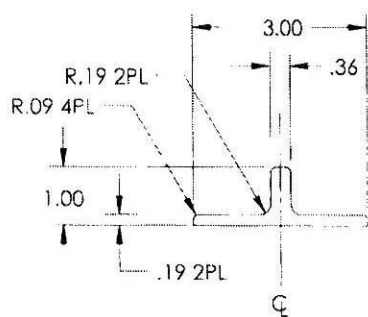
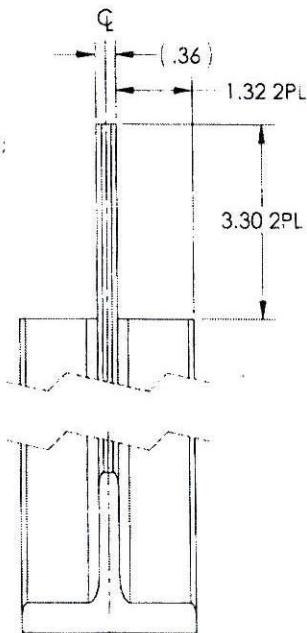
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION

DOCUMENTS EFFECTED:	☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM	CHANGE CATEGORY ☐ MAJOR ☒ MINOR	DER REVIEW REQUIRED ☐ YES ☒ NO
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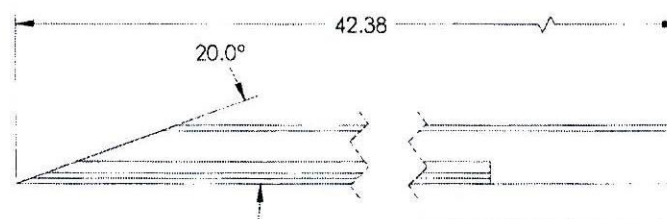
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NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 DEBURR AND BREAK ALL SHARP EDGES
- 4 IDENTIFY IAW MPP-120



646.2910



UNINCORPORATED ECM(S)

03207, 03694,

QTY		FIND #	PART #	DESCRIPTION	MAT'L	SPEC
646.2910		DEFLECTOR		PARTS LIST		
NEXT ASSY P/L		646.4000		APICAL INDUSTRIES		
				2608 TEMPLE HEIGHTS DR		
				CLOUENILLE, CA 92036 3512 (760) 24-5370		
				DEFLECTOR		
				646.2900		